

# Operating Instructions for Ultrasonic Flowmeter/ -Monitor/ -Counter/ -Dosing Unit

**Model: DUK** 



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#### 2. Note

Please read these operating instructions before unpacking and putting the unit into operation. Follow the instructions precisely as described herein.

The devices are only to be used, maintained and serviced by persons familiar with these operating instructions and in accordance with local regulations applying to Health & Safety and prevention of accidents.

When used in machines, the measuring unit should be used only when the machines fulfil the EC-machine guidelines.

#### as per PED 2014/68/EU

In acc. with Article 4, Paragraph (3), "Sound Engineering Practice", of the PED 2014/68/EU no CE mark.

Diagram 8, Pipelines, Group 1, dangerous fluids

# 3. Instrument Inspection

Instruments are inspected before shipping and sent out in perfect condition. Should damage to a device be visible, we recommend a thorough inspection of the delivery packaging. In case of damage, please inform your parcel service / forwarding agent immediately, since they are responsible for damages during transit.

#### Scope of delivery:

The standard delivery includes:

- Ultrasonic Flowmeter/ -Monitor/ -Counter/ -Dosing Unit model: DUK
- Operating Instructions

# 4. Regulation Use

Any use of the Compact Magnetic-Inductive Flow Meter, model: DUK, which exceeds the manufacturer's specifications, may invalidate its warranty. Therefore, any resulting damage is not the responsibility of the manufacturer. The user assumes all risk for such usage.

# 5. Operating Principle

#### 5.1 General

The new KOBOLD type DUK flow meters are used for the measurement, monitoring, metering and dosing of low viscosity aqueous fluids.

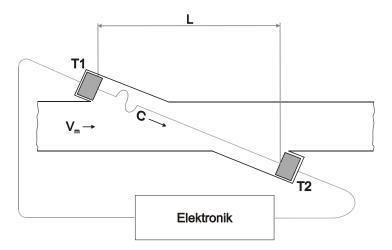
The devices work on the principle of the difference in running times.

This is based on the fact that ultrasonic waves in a medium are influenced by the speed of flow.

Two sensors mounted opposite one another in the pipeline function simultaneously as transmitter and receiver of ultrasound signals.

If there is no flow, then the running times of both signals are identical. If the medium is flowing, then the running time of the signal against the flow is longer than that with the flow.

The running time difference, which is determined by a microprocessor, is proportional to the speed of flow.



The devices can be equipped with a switching output, a frequency output or an analogue output. In addition, a compact circuit can be selected that features a digital display, a switching output and an analogue output.

The device series is rounded off by an optionally available dosing and meter circuit. The meter circuit indicates the momentary flow rate in the first line of the display and the partial or total quantity in the second line. A dosing circuit controls simple filling tasks and similarly measures flow rates, total amounts and filling amounts. The analogue output and two relay outputs can be used for further processing of the signals.

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# 6. Mechanical Connection

# 6.1 Check operating conditions

- flow rate
- max. operating pressure
- max. operating temperature

In general the DUK is subjected to the same loads as the piping into which it is installed. The DUK should therefore be kept free from extreme loads, such as pressure surges with strong, dynamic pipe movements, vibrations in the proximity of centrifugal pumps, high temperature media, flooding etc.

#### 6.2 Installation

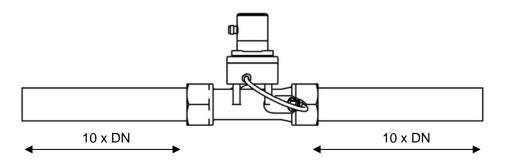
- Remove all packing materials and transport retainers and ensure that no such materials remain in the device.
- It can be installed in vertical, horizontal or rising pipes. Flow in direction of the arrow.
- Avoid pressure and tensile load.
- Mounting the inlet and outlet pipe in a distance of 50 mm from the connections.



Attention! The sensor may be damaged if it is tightened above the tightening torque range. Also, if it is tightened below the tightening torque range, the connecting thread section may loosen.

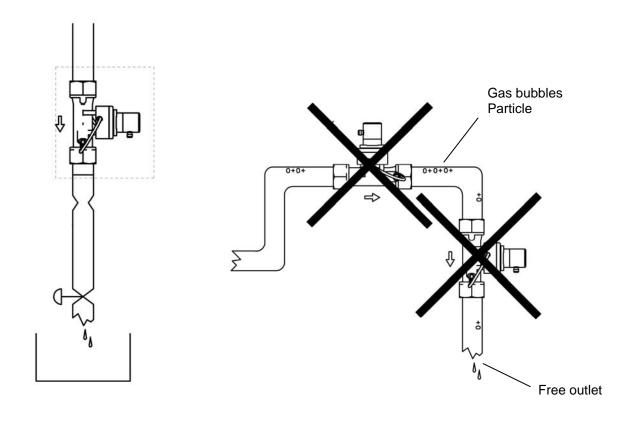
- Avoid valves or large reduction on the inlet section (this increases the inaccuracy of measurements).
- Check the leak tightness of the connections.

#### In-/Outlet



# Mounting from top to bottom

# avoid these installation areas



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# 7. Electrical Connection

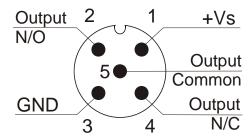
#### 7.1 General



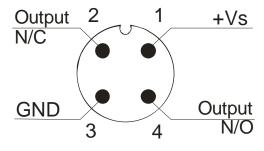
Attention! Make sure that the voltage values of your system correspond with the voltage values of the measuring unit.

- Make sure that the supply wires are de-energised.
- Connect the supply voltage and the output signal to the plug PIN's as stated below
- We recommend the use of wires with cross sectional area of min. 0,25 mm<sup>2</sup>.

#### 7.2 DUK-...S300

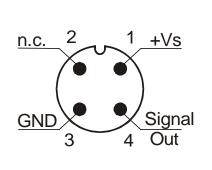


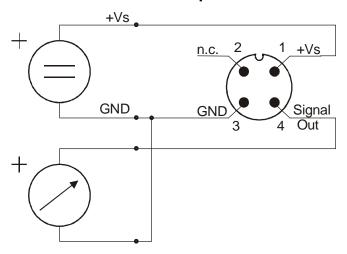
#### 7.3 DUK-...S30D



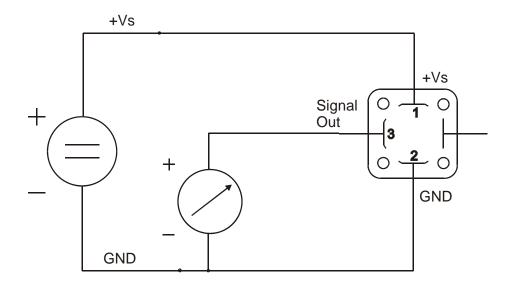
# 7.4 DUK-...F3x0; DUK-...L3x3

# Connection example DUK-...L3x3

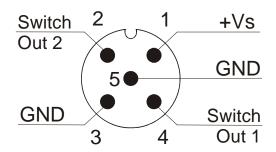




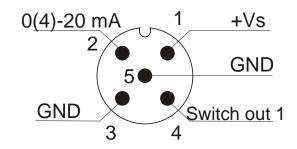
#### 7.5 DUK-...L443



# 7.6 DUK-...C30...



# 7.7 DUK-...C34..



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# 7.8 DUK-...Ex4R, DUK-...Gx4R

#### **Cable connection**

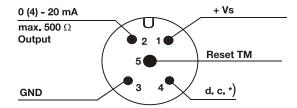
Wire number	DUKE14R
	Counter electronics
1	+24 V <sub>DC</sub>
2	GND
3	(0) 4-20 mA
4	GND
5	n. c.
6	Reset part quantity
7	Relay S1
8	Relay S1
9	Relay S2
10	Relay S2

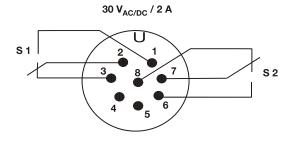
Wire number	DUKG14R	
	Dosing electronics	
1	+24 V <sub>DC</sub>	
2	GND	
3	(0) 4-20 mA	
4	GND	
5	Control 1*	
6	Control 2*	/
7	Relay S1	
8	Relay S1	
9	Relay S2	
10	Relay S2	

\*Control 1<->GND: Start-dosing
Control 2<->GND: Stop-dosing
Control 1 <-> Control 2 <-> GND: Reset-dosing

#### **Plug connection**

#### -E34 R

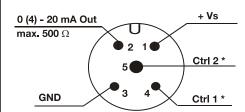


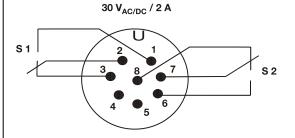


\*) Do not connect!

TM: subset

#### -G34 R

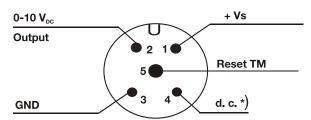


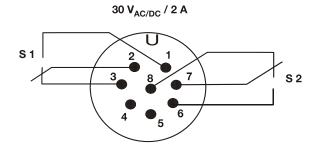


\*Control 1<->GND: Start-Dosing Control 2<->GND: Stop-Dosing

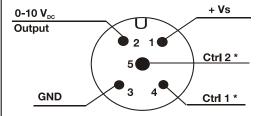
Control 1 <-> Control 2 <-> GND: Reset-Dosing

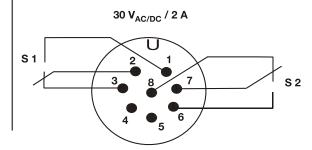
#### -E31 R





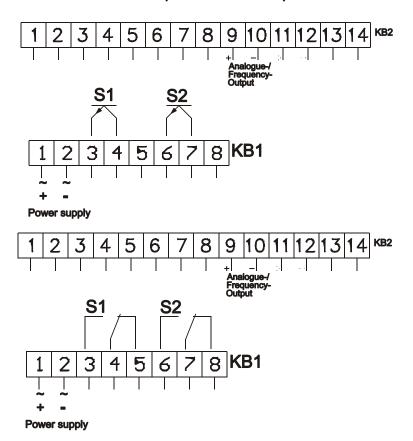
#### -G31 R



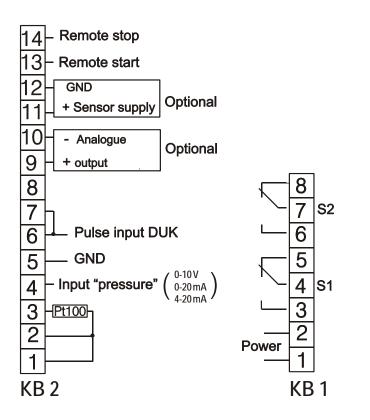


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# 7.9 DUK-...Bxxx, DUK-...Dxxx, DUK-...Kxxx



# 7.10 DUK-...Axxx



# 8. Operation

The units are preset and after electrical connection ready for operation.

# 8.1 Switch point setting DUK-...S300, DUK-...S30D

Switch setting	Switch point
0	Switch function deactivated
1	10 % of f.s.
2	20 % of f.s.
3	30 % of f.s.
4	40 % of f.s.
5	50 % of f.s.
6	60 % of f.s.
7	70 % of f.s.
8	80 % of f.s.
9	90 % of f.s.

Flow above switch point: DUO-LED green Flow below switch point: DUO-LED red

#### 8.2 Counter electronic DUK-...Ex4R

Operating please see Operating Instructions ZED-Z

# 8.3 Dosing electronic DUK-...Gx4R

Operating please see Operating Instructions ZED-D

# 8.4 ADI electronic DUK-...Bxxx, DUK-...Dxxx, DUK-...Kxxx

Operating please see Operating Instructions ADI-B/-D/-K

# 8.5 ADI Dosing Electronic DUK-...Axxx

Operating please see Operating Instructions ADI-Z

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# 9. Adjustment - Compact Electronics DUK-...C3..

Connect the compact electronics according to previous connection diagram and supply with the indicated power supply.

After power on, the measuring range (end value) will be shown for 3 seconds.

#### 9.1 Button function

In the standard mode (measuring mode)



: Press 3 sec.

→Setup mode



: Switch point/Window point

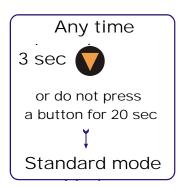
#### In the set-up mode



: Next Step



: Change Value



# 9.2 Settings

The following values can be changed in the compact electronic:

	Scale range	Factory setting
Switch point (SPo, SP1, SP2)	0999	0,00
Hysteresis (HYS)	-1990	-0,00
Window point (duo point) (duo)	Switch point999	(inactive)
Contact-type (Con, Co1, Co2)	(no),(nc) or frequency (Fr)**	no
Start current (S-C)*	000999	000
End current (E-C)*	000999	FS
Start current selection (SCS)	0 (0 mA), 4 (4 mA)	4 mA
Change Code (CCo)	000999	000
*0		·

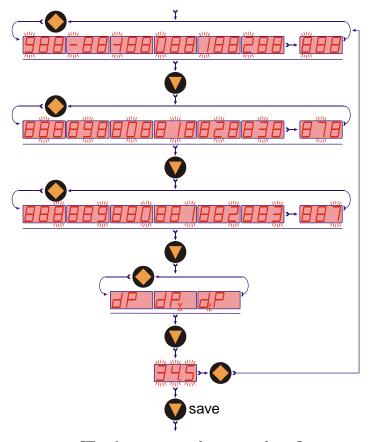
<sup>\*</sup> Start- and end value of flow relating to 0/4-20 mA

<sup>\*\*</sup> not calibrated, frequency at f.s. approx. 500 -600Hz

# 9.3 Value setting

From the main menu item (for example: switch point, "SPo"), press the "◆" button to set the value. The flow chart below illustrates the universal routine for changing individual parameters.

# [From the main menu item]



- 1. Adjust position
- 2. Adjust position
- 3. Adjust position

Adjust decimal point

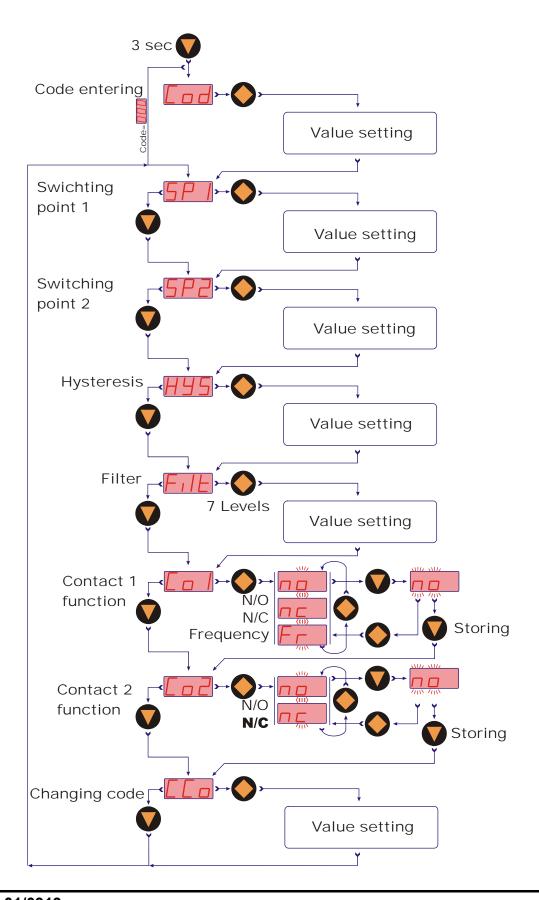
Save selected value or enter new value.

[To the next main menu item]

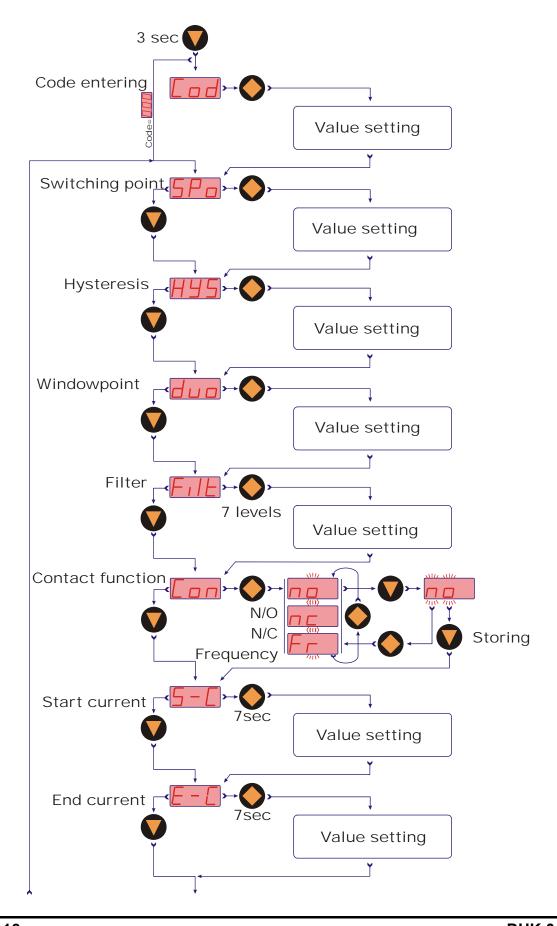
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# 9.4 Set-up mode

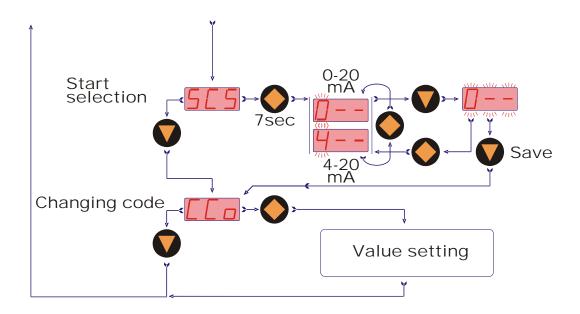
Compact electronics DUK-...C30..



#### Compact electronics DUK-...C34



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#### 9.5 Main menu items

#### 9.5.1 Switching point

The switching point is entered in the menu item "**Spo**, **SP1**, **SP2**". A setting value between 000 and 999 can be selected. This value can also include a decimal point. The decimal point can be set at two points (e.g. 10.0 or 1.00). If the display value exceeds the set switch point, the electronic is activated and is signalised by a lightning LED.

If the hysteresis is equal to zero and the window point is de-activated, the electronic switches back whenever the indicated value falls below the switching point.

#### 9.5.2 Hysteresis

After the setting of the switching point, the hysteresis can be entered as a negative value in the "HYS" menu. The standard hysteresis value is zero. In operation condition this can lead to ambiguous switching behaviour, if the reading fluctuates around the switching point or window point. In this case, increasing the hysteresis can put things right. The hysteresis relates to the switching point and the window point (switching point minus hysteresis; window point plus hysteresis).

**Example:** Switch point 100 L/min; Hysteresis: -2.5 L/min

The electronics switches when 100 L/min is exceeded and switches back when the reading under-runs below 97.5 L/min.

#### 9.5.3 Window point (duo-point)

As well as the switching point, it is also to define a "duo" (duo-point), the window point. This must be higher than the switching point. By using the window point and the switching point it is possible to monitor the measurement value in a certain range. The switching point limits the measurement range to smaller values and the window point to larger values.



If the window point (duo-point) is less than or equal to the switching point, an error report (Er4) will be indicated on the display and its value is deleted and its function is invalid (in the case that the window point and switching point out of adjustment).

The value is set in the same way as the switch point.

The window point is needed for process, in which monitoring of a certain measurement range is necessary.

**Example:** Switching point: 100 L/min; window point: 150 L/min;

hysteresis: -1 L/min

The electronic switches when 100 L/min is exceeded. If the measured value remains between 99 L/min (100-1) and 151 L/min (150+1), the contact will also remain in active switching condition (LED on). If it exceeds 151 L/min or is below 99 L/min the electronic switches back.

#### Switching behaviour

The following diagram clarifies the switching behaviour of the electronics. The contact closes (contact type: no) when exceeding below the switching point or when it under-runs the window point. It only opens again if the window point plus hysteresis is exceeded or if it drops below the switching point minus hysteresis. An **LED** indicates the switching condition of the switching point.

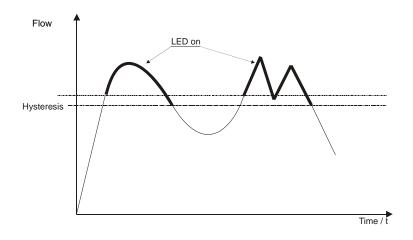
#### 9.5.4 Filter

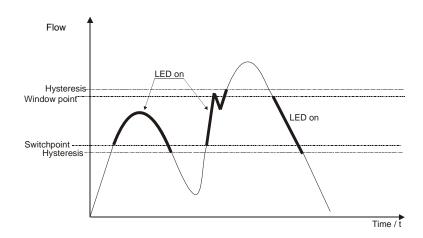
The filter function "Filt" forms a running average from the measured values. The following values can be set (see section 8; set up):

They correspond to the number of samples used in the running average. The filter value determines the dynamic behaviour of the display value. The larger the adjusted value, the slower the display response. With a filter value of "1" the filter is switched off, i.e. the display value is equal to the unfiltered measured value.

The integrated step function detector reacts to a change of value corresponding to approx. 6.25% of the full scale value. As soon as a step function signal is detected, the instantaneous measured value is directly indicated in the display.

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#### 9.5.5 Contact type

The function of the transistor switching output is set in menu item "Con, Co1 or Co2". The switching function switches from

no - N/O contact to

nc - N/C to

Fr – frequency (only Con and Co1)

and back.

N/O contact: contact closes when switch point is exceeded N/C contact: contact opens when switch point is exceeded Frequency: frequency output is proportional to flow value

#### 9.5.6 **Current output**

The current output is selected in menu items

"S-C" Start current indicated value < > 0(4) mA "E-C" **End current** indicated value < > 20 mA Start current selection (0-20 mA or 4-20 mA).

The indicated value at which 0(4) mA flow is entered in menu item start current. The indicated value at which 20 mA flow is entered in menu item end current.

#### 9.5.7 Change code

The change code option "**CCo**" secures the unit against unauthorised tampering. If the code is different from 000, the user must input the code immediately after entering the adjustment mode.

# 10. Maintenance

The measurement device requires no maintenance if the measurement medium does not cause deposits. In order to avoid problems, we recommend the installation of a filter, such as the magnetic filter, e.g. model MFR.

If it is necessary to clean the sensor, the sensor can be rinsed with a suitable liquid. Fibre parts or large particles can be carefully removed with a cleaning cloth or similar.

Work on the electronics can only be performed by the factory, or the warranty is otherwise voided.

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# 11. Technical Information

Measuring principle: ultrasonic Range: see table

Medium: water with max. 1% solid

Viscosity: max. 5 mm<sup>2</sup>/s

Accuracy: 0.7 % of reading + 0.7 % full scale

Repeat accuracy: ±0.1 % of F.S.

Mounting position: in all directions, flow in direction of the arrow

(horizontal: electronic on top or below)

In-/Outlet: 10 x DN

Media temperature: -20...+90 °C

Ambient temperature: -20...+70 °C

Response time t<sub>90</sub>: approx. 0.5...1 s (depends on electronic version)

at flow changes > 10 % f.s.

Pressure: 0...16 bar

Pressure loss: max. 150 mbar at f.s.

Protection: IP 65

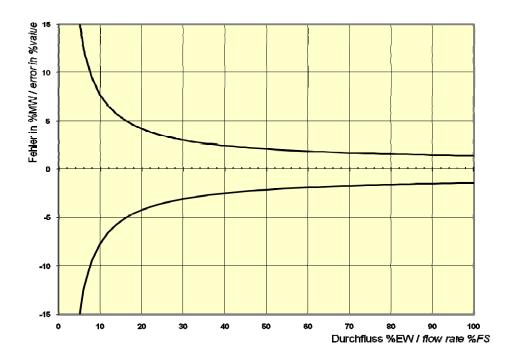
Wetted parts

Sensor housing: brass or st. st. 1.4408

Sensors: PEEK

Seal: NBR, other on request

high temp. version FPM



Measuring ranges and weights

Model	Measuring range [L/min]	Size [G/NPT]	DUK\$30x DUKF3x0 DUKLxx3	DUKC3xx	DUKExxx DUKGxxx	DUK with ADI 24 V	DUK with ADI 230/115 V/48 V
DUK-1xx4	0.08-20	1/2"	approx. 850 g	approx. 1050 g	approx. 1000 g	approx. 2150 g	approx. 2700 g
DUK-1xx5	0.16-40	3/4"	approx. 1050 g	approx. 1250 g	approx. 1200 g	approx. 2350 g	approx. 2900 g
DUK-1xx6	0.25-63	1"	approx. 1450 g	approx. 1650 g	approx. 1600 g	approx. 2750 g	approx. 3300 g
DUK-1xx8	0.6-150	1½"	approx. 2350 g	approx. 2550 g	approx. 2500 g	approx. 3650 g	approx. 4200 g
DUK-1xx9	1-250	2"	approx. 3800 g	approx. 4000 g	approx. 3950 g	approx. 5100 g	approx. 5650 g
DUK-1xxB	2.5-630	3"	approx. 7100 g	approx. 7300 g	approx. 7250 g	approx. 8400 g	approx. 8950 g

**DUK-...S300, DUK-...S30D** 

Display: DUO-LED for switch status relay SPDT, max. 1 A/30  $V_{DC}$  active 24  $V_{DC}$ , , N/C or N/O Switch point: 10...90 % f.s. in 10 %-steps that can be configured by the

customer using a rotary encoder switch

Power supply:  $24 V_{DC} \pm 20 \%$ 

Power consumption: 12 mA

Electrical connection: plug M12x1, 5-pin
Meas. range overflow: flash of the DUO-LED

(red/green from 105 % of f.s.)

DUK-...F300, DUK-...F390

Impulse output: PNP, Open Collector, max. 200 mA

Frequency at f.s.: 500 Hz (...F300)

50...1000 Hz (...F390) proportional to flowrate

Power supply:  $24 V_{DC} \pm 20 \%$ 

Power consumption: 5 mA

Electrical connection: plug M12x1, 4-pin

Meas. range overflow: F<sub>out</sub> approx. 2 kHz flash from 105 % of f.s.

DUK-...L303; DUK-...L343

Output: 0(4)-20 mA, 3-wire

Load:max. 500  $\Omega$ Power supply:24  $V_{DC} \pm 20 \%$ Electrical connection:plug M12x1, 4-pin

Meas. range overflow: I<sub>out</sub> approx. 20.5 mA from 103 % of f.s.

DUK-...L443 (usage with AUF-3000)

Output: 4-20 mA, 3-wire Load: max.  $500 \Omega$  Power supply:  $24 V_{DC} \pm 20 \%$  Electrical connection: plug DIN 43650

Meas. range overflow: I<sub>out</sub> approx. 20.5 mA from 103 % of f.s.

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**DUK-...C3xx (Compact electronic)** 

Display: 3-digit LED

Analogue output 0(4)...20 mA adjustable (only DUK-...C34x)

Load:  $\max. 500 \Omega$ 

Switching output: 1(2) semiconductor PNP or NPN,

set at factory,

Contact function: N/C-N/O-frequency programmable

(frequency output not calibrated, frequency

at f.s. approx. 1400 Hz)

Settings: via 2 buttons Power supply:  $24 V_{DC} \pm 20 \%$  Power consumption: ca. 100 mA

Electrical connection: plug M12x1, 5-pin

**DUK-...Exxx (Counter electronics)** 

Display: LCD, 2 x 8 digit, illuminated

total, part and flow quantities, units selectable

Analogue output: (0)4...20 mA adjustable

Load:  $\max. 500 \Omega$ 

Switching output: 2 relays, max. 30 V<sub>AC/DC</sub> /2 A / 60 VA

Settings: via 4 buttons

Functions: reset, MIN/MAX memory, flow monitor,

monitoring for part and total quantity, language

Power supply: 24  $V_{DC}$  ±20 %, 3-wire Power consumption: approx. 150 mA

Electrical connection: cable connection or 2x plug M12x1 5/8 pin

more technical details see data sheet ZED in the brochure Z2

**DUK-...Gxxx (Dosing electronics)** 

Display: LCD, 2 x 8 digit, illuminated,

dosing, total and flow quantity,

units selectable

Analogue output: (0)4...20 mA adjustable

Load:  $\max. 500 \Omega$ 

Switching output: 2 relays, max. 30 V<sub>AC/DC</sub> /2 A / 60 VA

Settings: via 4 buttons

Functions: dosing (relay S2), start, stop, reset, fine dosing,

correction amount, flow switch,

total quantity, language

Power supply:  $24 \text{ V}_{DC} \pm 20 \text{ %}, 3\text{-wire}$ 

Power consumption: approx. 150 mA

Electrical connection: cable connection or 2x plug M12x1 5/8-pin

more technical details see data sheet ZED in the brochure Z2

**DUK with ADI electronic** 

Display: bar graph and 5-digit digital display

Analogue output:  $(0) 4...20 \text{ mA}, 0...10 \text{ V}_{DC}$ 

Load:  $\max. 500 \Omega$ 

2 Switching outputs: relay/changeover contact

max. 250 V<sub>AC</sub>, 5 A resistive load

max. 30  $V_{DC}/5$  A

Settings: via 4 buttons

Power supply: 100...240V<sub>AC</sub>±10% or

 $18...30\;V_{AC}/10...40V_{DC}$ 

Electrical connection: pluggable terminal block

cable gland

See brochure Z2 for more technical details on ADI evaluating electronics.

# 12. Order Codes

Note: See KOBOLD USA Datasheet for USA Order Codes

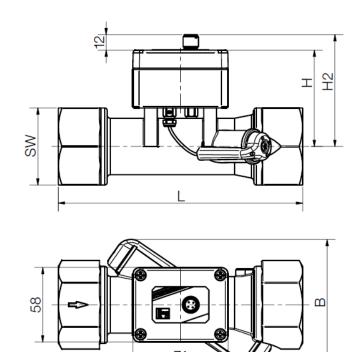
(Example: **DUK-11 G4H S300 L**)

		Electronic				
G4H = G ½ fem. G5H = G ¾ fem. G6H = G 1 fem. G8H = G 1½ fem. G9H = G 2 fem. G9H = G 3 fem.  DUK-12 = St. st. 1.4408  N4H = ½ NPT fem. N5H = ¾ NPT fem. N6H = 1 NPT fem. N8H = 1½ NPT fem. N9H = 2 NPT fem. N9H = 3 NPT fem.	C34N= 0(4)-20 m  ADI-Electronic Display  K =bar graph / digital display  Counter electron E14R= LCD, 0(4) E34R= LCD, 0(4) Dosing electron G14R= LCD, 0(4)	2-Plug VDC, M12-Plug  ut , 500 Hz , 5001000 Hz  t , 0-20 mA , 4-20 mA 4-20 mA  onic Collector, PNP Collector, NPN nA, 1xOpen Collector nA, 1xOpen Collector nA, 1xOpen Collector 10-230 V <sub>AC/DC</sub> 3 = 18-30 V <sub>AC</sub> 10-40 V <sub>DC</sub> nic 0-20 mA, 2xRelay, 1.1-20 mA, 2xRelay, M	Output  0 = without  4 = 0(4)-20 mA, 0-10 V  5 m cable 12-Plug  5 m cable	Contact  2 = 2 change- over contacts	<ul> <li>L = from left to right</li> <li>R = from right to left</li> <li>T = from top to bottom</li> <li>B = from bottom to top</li> </ul>	

<sup>\*</sup> Standard display in L/min, Optional: Display GPM (Code G instead of H)

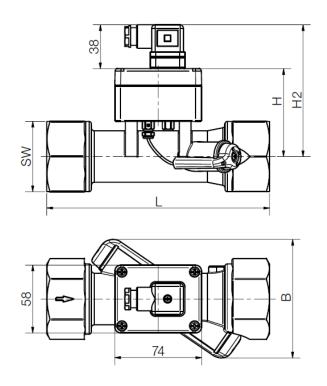
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# 13. Dimensions



DUK-...S30x, DUK-...F3x0, DUK-...L3x3

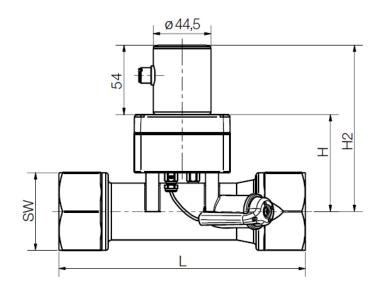
Тур	G / NPT	SW [mm]	H [mm]	H2	L [mm]	B [mm]
DUK-xxx4	1/2"	30	57.5	75	114	85
DUK-xxx5	3/4"	36	59.5	77	126.5	89
DUK-xxx6	1"	46	63.5	81	146	93
DUK-xxx8	1 ½"	60	69.5	87	190	103
DUK-xxx9	2"	76	74.5	92	238	114
DUK-xxxB	3"	105	84.5	102	306	135

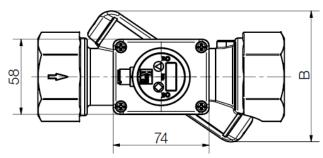


DUK-...L443

Typ	G / NPT	SW	Н	H2	L	В
Тур	G/NFI	[mm]	[mm]		[mm]	[mm]
DUK-xxx4	1/2"	30	63	101	114	85
DUK-xxx5	3/4"	36	65	103	126.5	89
DUK-xxx6	1"	46	69	107	146	93
DUK-xxx8	1 ½"	60	75	113	190	103
DUK-xxx9	2"	76	80	118	238	114
DUK-xxxB	3"	105	90	128	306	135

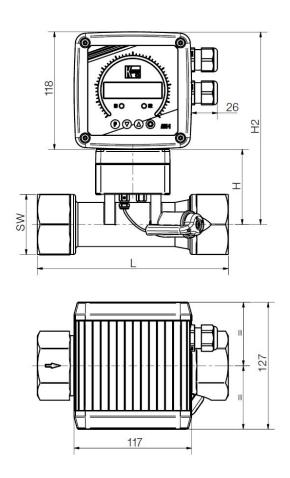
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DUK-...C3xx

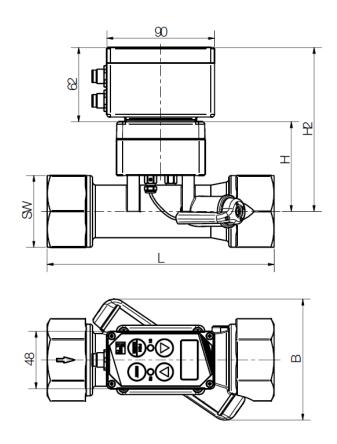
Тур	G / NPT	SW [mm]	H [mm]	H2	L [mm]	B [mm]
DUK-xxx4	1/2"	30	63	117	114	85
DUK-xxx5	3/4"	36	65	119	126.5	89
DUK-xxx6	1"	46	69	123	146	93
DUK-xxx8	1 ½"	60	75	129	190	103
DUK-xxx9	2"	76	80	134	238	114
DUK-xxxB	3"	105	90	144	306	135



# DUK-...Kxx2

Тур	G/NPT	SW [mm]	H [mm]	H2	L [mm]	B [mm]
DUK-xxx4	1/2"	30	63	181	114	85
DUK-xxx5	3/4"	36	65	183	126.5	89
DUK-xxx6	1"	46	69	187	146	93
DUK-xxx8	1 ½"	60	75	193	190	103
DUK-xxx9	2"	76	80	196	238	114
DUK-xxxB	3"	105	90	208	306	135

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DUK-...ExxR, DUK-...GxxR

Тур	G / NPT	SW [mm]	H [mm]	H2	L [mm]	B [mm]			
DUK-xxx4	1/2"	30	63	125	114	85			
DUK-xxx5	3/4"	36	65	127	126.5	89			
DUK-xxx6	1"	46	69	131	146	93			
DUK-xxx8	1 ½"	60	75	137	190	103			
DUK-xxx9	2"	76	80	142	238	114			
DUK-xxxB	3"	105	90	152	306	135			

# 14. EU Declaration of Conformance

We, KOBOLD Messring GmbH, Hofheim-Ts, Germany, declare under our sole responsibility that the product:

#### Ultrasonic Flowmeter/ -Monitor/ -Counter/ -Dosing Unit Model: DUK-...

to which this declaration relates is in conformity with the standards noted below:

#### EN 61326-1:2013

Electrical equipment for measurement, control and laboratory use - EMC requirements - Part 1: General requirements

#### EN 61010-1:2011

Safety requirements for electrical equipment for measurement, control and laboratory use - Part 1: General requirements

Also the following EEC guidelines are fulfilled:

2014/30/EU EMC Directive

2014/35/EU Low Voltage Directive 2011/65/EU RoHS (category 9)

**2015/863/EU** Delegated Directive (RoHS III)

Hofheim, 19 Sept. 2019

H. Peters General Manager

Aleka ppa. Wille

M. Wenzel Proxy Holder

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