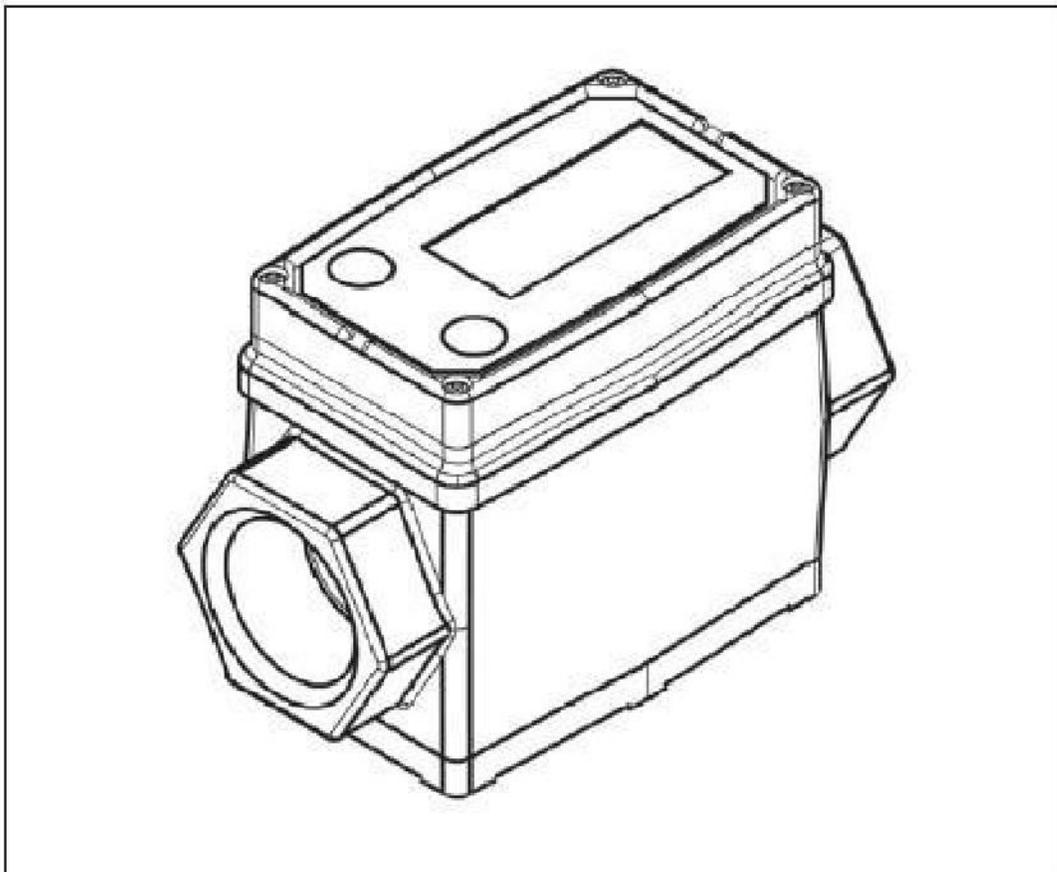


Industrial Grade  
**EDM COMPUTER  
ELECTRONICS**  
Owner's Manual



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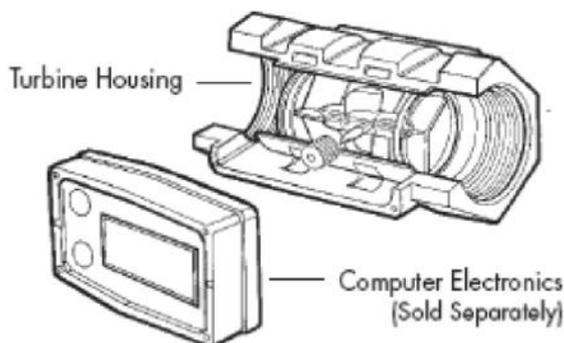
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## GENERAL INFORMATION

This manual will assist you in operating and maintaining the Computer Electronics of the EDM Industrial Grade Meters. (See Figure 1) Calibration details are given in this manual. Information on turbine housings and accessory modules are contained in other manuals. Please reference those as necessary.

**Figure 1**



### Before Getting Started

Take the time to fully acquaint yourself with all information about the components of your EDM Electronic Digital Meter. If you need assistance, contact the distributor from whom you purchased your computer.



This symbol is used throughout the manual to call your attention to safety messages.

### WARNING

Warnings alert you to the potential for personal injury.

### CAUTION

Cautions call your attention to practices or procedures which may damage your equipment.

**Notes** give information that can improve efficiency of operations.

It is your responsibility to make sure that all operators have access to adequate instructions about safe operating and maintenance procedures.

### Safety Instructions

For your safety, review the major warnings and cautions below before operating your equipment.

1. This equipment is approved to handle only fluids which are compatible with all wetted materials.

2. When measuring flammable liquids, observe precautions against fire or explosion.
3. When handling hazardous liquids, always follow the liquid manufacturer's safety precautions.
4. When working in hazardous environments, always exercise appropriate safety precautions.
5. For best results, always verify accuracy before use.

## Product Description

These computer electronics are designed specifically for use on EDM Industrial Grade Turbine Housings. They are also designed to work with several accessory output modules.

The CMOS, microprocessor-based electronics have extremely low power requirements and data retention capabilities in both RAM and ROM. Information is clearly displayed on a large 6-digit LCD readout with two-point floating decimal for totals from .01 to 999,999. All operations are easily accessed with the two buttons on the front panel.

Liquid flows through the turbine housing causing an internal rotor to spin. As the rotor spins, an electrical signal is generated in the pickup coil. This pulse data is translated from the turbine into calibrated flow units shown on the computer's readout.

Upon receipt, examine your equipment for visible damage. The computer is a precision measuring instrument and should be handled as such. If any items appear damaged or missing, contact your distributor.

Make sure your computer model meets your specific needs. Refer to the Specifications Section to confirm required features. The model number of your computer is displayed on the lower front side of the computer and also underneath a battery.

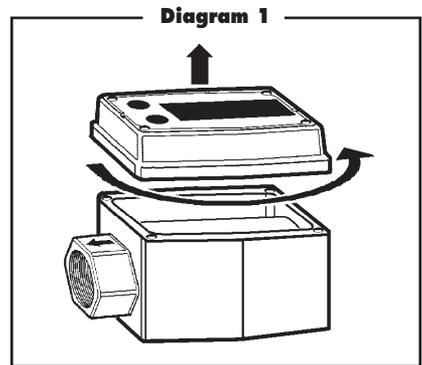
## INSTALLATION

If you ordered your computer electronics with a turbine housing, it is installed at the factory.

If you ordered your computer separately from your turbine, simply mount the computer on the turbine with the four screws at the corners of the faceplate. Make sure the seal is fully seated before tightening the screws.

If you ordered the computer with turbine and an accessory module, please review and thoroughly understand all installation instructions before proceeding.

All EDM turbines are designed to measure flow in only one direction. The direction is indicated by the arrow cast-molded in the turbine outlet. If the computer display is upside down, remove the four screws, turn the display 180° and reinstall the screws. See Diagram 1.



Avoid electronically "noisy" environments. Install at least 6 inches (15.2 cm) away from motors, relays, or transformers.

In addition, EDM meters have NEMA Type 4 enclosures.

To ensure accurate measurement, remove all air from the system before use.

It is strongly recommended that accuracy be verified prior to use. To do this, remove all air from the system, measure an exact known volume into an accurate container, and verify the volume against the readout or recording equipment. If necessary, use a correction factor to figure final volume. For best results, accuracy should be verified periodically as part of a routine maintenance schedule.

## OPERATION

### Computer Display

All operations are reflected in the LCD readout. The large center digits indicate amounts, where smaller words or “icons” located above and below indicate specific information regarding totals, flow, calibration and units of measure.

### Activate the Meter

Computer is on continuously and always ready to perform. The computer is powered by field replaceable batteries. When display becomes dim, faded or the low battery message appears (see below), the batteries need to be replaced. Reference the Maintenance Section for details.



### Batch and Cumulative Totals

The computer maintains two totals. The Cumulative Total provides continuous measurement and cannot be manually reset. The Batch Total can be reset to measure flow during a single use. The Cumulative Total is labeled with TOTAL 1, Batch Total is labeled TOTAL 2 BATCH.

When the Cumulative Total reaches a display reading of 999,999 the computer will highlight an X10 icon. This indicates to the operator that a zero must be added to the 6 digits shown. When the next rollover occurs, the computer will highlight an X100 icon. This indicates to the operator that two zeroes must be added to the 6 digits shown.

Press the DISPLAY button briefly to switch between the TOTAL 1, TOTAL 2 BATCH and FLOWRATE. Press DISPLAY briefly to display the TOTAL 2 BATCH. Hold the DISPLAY button for 3 seconds to reset the Batch Total to zero.

When fluid is flowing through the meter, a small propeller icon is highlighted.

NOTE: Totalization counts total units without differentiating between gallons, litres or field calibrated units.

### Flowrate Feature (some models)

To use this feature, press and release DISPLAY until FLOWRATE icon appears. The factory

set time base will be highlighted to the right of FLOWRATE (M = minutes, H = hours, D = days). When FLOWRATE is invoked, the display will be indicating rate of flow.

### Factory and Field Calibration

All calibration information is visible to the user as icons on the top line of the display, above the numeric digits.

All units are configured with a “factory” calibration. Both gallons and litres are available (“GL” or “LT” will be displayed). While holding the CALIBRATE button, briefly press DISPLAY to toggle between gallons and litres. This factory calibration (indicated with FAC) is permanently programmed into the computer and is not user adjustable.

NOTE: Your computer may have other units of measure programmed into it. If so, holding the CALIBRATE button and momentarily pressing the DISPLAY button will toggle through all factory set units. Other possible units are: IGL (imperial gallon), QT (quart), CF (cubic feet), CM (cubic meter), BL (42 gal. barrel), CC (cubic centimeter) or OZ (ounce).

Switching between different units will not corrupt the Total’s contents. For example, in GL mode, the computer totalizes 10.00 gallons, if the user switches to LT mode, the display will read 37.85 litres (the same volume, different unit).

The “field” calibration may be set by the user, and can be changed or modified at any time using the calibration procedure described in the Calibration Section. Totals or flowrate derived from the field calibration are invoked when the FAC icon is no longer visible on the top line of the display.

## CALIBRATION

### Verify Accuracy Before Beginning Field Calibration

For the most accurate results, dispense at a flowrate which best simulates your actual operating conditions. Avoid “dribbling” more fluid or repeatedly starting and stopping the flow. This can result in less accurate calibrations.

Make sure you meet the meter's minimum flowrate requirements:

1/2 inch meter	1 GPM (3.8 LPM)
3/4 inch meter	2 GPM (7.6 LPM)
1 inch meter	5 GPM (18.9 LPM)
1-1/2 inch meter	10 GPM (37.9 LPM)
2 inch meter	20 GPM (75.7 LPM)

The use of a uniformly dependable, accurate calibration container is recommended for the most accurate results. For best results, the meter should be installed and purged of air before field calibration.

Due to high flowrate on the 2 inch meter, it is strongly recommended that Field Calibration be completed with a combination of volume and weight determined with fine resolution scales.

### Field Calibration Necessity

Field Calibration and Factory Calibration are defined in the Operation Section. Factory calibration settings are programmed into each computer during manufacturing, using stoddard test solvent at 70° F (21° C) for low flow and 1-inch meters and water at 70° F (21° C) for 2-inch meters. Settings are correct for light liquids such as water, gasoline or diesel. Readings using the Factory Calibration (FAC) may not be accurate in some situations, for example, "heavy" liquids such as motor oil, under extreme temperature conditions, non-standard plumbing configurations or with fluids other than mentioned above.

For improved accuracy under such conditions, the computer allows for "field" calibration, that is, user entry of custom calibration parameters. A "single point" calibration may yield acceptable accuracy when used in a non-standard application.

### Field Calibration Procedures (Correction Factor Method)

1. To calibrate, press and hold the CALIBRATE and DISPLAY buttons for about 3 seconds until you see FLdCAL. Release both buttons and you will see CF - 00.0. You are now in the field calibration mode and values from -99.9% to +99.9% can be entered.

2. The +/- position appears either as an "underscore" character for plus, or as a "hyphen" character for minus. The DISPLAY button selects the position and the CALIBRATE button toggles this character.
3. The DISPLAY button can then be pushed to select the numeric positions. Press the CALIBRATE button to scroll from 0 to 9. Enter the percentage of change you want the display to correct. When satisfied with the value, press both CALIBRATE and DISPLAY buttons simultaneously. CALEnd will be displayed and unit will go back to normal operation, less the FAC (factory calibration) icon.
4. All enabled units-of-measure remain visible and selectable—the entered correction will be applied to all enabled units.
5. To return to factory calibration (FAC), press and hold both CALIBRATE and DISPLAY buttons for about 3 seconds until FACAL is displayed. Then release buttons. Unit should return to normal operation and FAC icon is visible.

## USER CONFIGURATION

The "09" series EDM display has been programmed with many new features, most of which can be enabled by the end user by way of a configuration process. By disabling "unnecessary" features, day-to-day flowmeter operation can be greatly simplified, making the unit easier to use. There are several features that are disabled by default when shipping standard meters. (For example, K-Factor Entry Field Calibration, described below.) For more advanced users, it may be desirable to enable ALL possible features. User configurable features include:

- Totalizers/Modes Enabled (Cumulative Total, Batch 2 Total, Flowrate Mode)
- Flowrate Timebase (Units per Minutes, Hours and Days)

- Factory Calibration Curve Units Enabled (Gallons, Imperial Gallons, Litres, Quarts, Ounces, Cubic Feet, Cubic Centimeters, Cubic Meters or Barrels (42 gal.)
- Dispense/Display or K-Factor Entry Calibration

## Changing Configuration Settings

Access to the configuration process is restricted for security until a “password” is entered. Contact your distributor or KOBOLD to get the password and instructions to unlock and reset configuration settings. This information is also available on the Web site. All configurations are entered and stored as six-digit “codes” where each digit represents a setting for one of the configuration options. New configuration settings are stored in the computer’s long-term memory and will not be lost either in OFF mode or during battery change.

## K-Factor Entry Field Calibration

Presently all EDM computers are programmed with three different field calibration methods, only one of which is active, the “correction/factor” calibration procedure described above. It is possible to activate “K-Factor entry” or “dispense/display” field calibration by changing configuration settings. Contact your distributor or KOBOLD to get the correct password, configuration code, and instructions for this calibration method. This information is also available on the Web site.

When batteries are disconnected or fail, the Batch and Cumulative Totals will maintain the value they had. Factory and Field Calibration Curves are retained in the meter’s computer when power is lost.

It is strongly recommended that battery check and terminal cleaning be a part of a routine maintenance schedule. Battery terminals should be cleaned annually. Batteries can be replaced without removing the meter from the piping system.

## Replace Batteries

1. Remove the corner screws from the meter face and lift the computer electronics from the turbine.
2. Remove the batteries.
3. Check the battery terminals and remove any corrosion.
4. Install the new batteries and make sure the positive posts are positioned correctly. When the batteries are installed correctly, the computer powers on automatically and the readout displays information.
5. Make sure the seal is fully seated before placing the computer electronics on the turbine. Tighten the four screws.
6. Do not clean exterior of computer assembly with Isopropyl Alcohol.

## MAINTENANCE

The computer electronics is powered by lithium batteries. Removing the batteries before storing the meter will extend battery life. If the meter’s readout should become dim, blank or the low battery message appears (see below), the batteries should be replaced. Replacement batteries can be ordered from your distributor or the factory. See details in the Parts Section.

**LobAtt**

## TROUBLESHOOTING

Symptom	Probable Cause	Corrective Action
Meter is not accurate	<ol style="list-style-type: none"> <li>1. Field Calibration not performed properly</li> <li>2. Factory Calibration not suitable for liquid being measured</li> <li>3. Meter operated below minimum flowrate</li> <li>4. Meter partially clogged with dried liquid</li> <li>5. Turbine bearings partially clogged with dried liquid</li> <li>6. Sealant material wrapped around rotor</li> <li>7. Installed too close to fittings</li> <li>8. Installed too close to motors or electrically “noisy” environment</li> </ol>	<p>Field calibrate again or select Factory Calibration.</p> <p>Perform a Field Calibration according to Calibration Section.</p> <p>Increase flowrate.</p> <p>Remove meter. Clean carefully. Make sure rotor spins freely.</p> <p>Remove meter. Clean carefully. Make sure rotor spins freely.</p> <p>Remove meter. Make sure rotor spins freely.</p> <p>Install correctly.</p> <p>Install correctly.</p>
Readout faded or blank	<ol style="list-style-type: none"> <li>1. Batteries weak, dead, or not connected</li> <li>2. Computer defective</li> </ol>	<p>Remove computer, check and replace batteries if necessary.</p> <p>Contact the factory.</p>
Normal flowrate but meter does not count	<ol style="list-style-type: none"> <li>1. Field Calibration not performed correctly</li> <li>2. Rotor stuck or damaged</li> <li>3. Sealant material wrapped around rotor</li> <li>4. Computer defective</li> </ol>	<p>Field Calibrate again or select Factory Calibration.</p> <p>Remove meter. Make sure rotor spins freely.</p> <p>Remove meter. Make sure rotor spins freely.</p> <p>Contact the factory.</p>
Reduced flowrate and meter does not count	<ol style="list-style-type: none"> <li>1. Meter clogged with dried liquids</li> <li>2. Below minimum flowrate</li> </ol>	<p>Remove meter. Clean carefully. Make sure rotor spins freely.</p> <p>Increase flow.</p>
Cannot get meter into field calibration	<ol style="list-style-type: none"> <li>1. Wrong button sequence</li> <li>2. Computer circuit board defective</li> <li>3. Button defective</li> </ol>	<p>Proceed with calibration according to the Calibration Section.</p> <p>Replace computer. Contact the factory.</p> <p>Replace computer. Contact the factory.</p>

## SPECIFICATIONS

### Standard Features Include:

- 2 Totalizing Registers
- 1 Factory Calibration Curve
- 1 Field Calibration Curve
- Rate of Flow Feature
- Flowrate Time Base in Minutes

### Input Pulse Rate:

Minimum Pulse In:	DC
Minimum Coil Input:	10 Hz
Maximum Raw:	1,000 Hz

### K-Factor:

Minimum:	.01 pulses/unit
Maximum:	> 999,999 pulses/unit

### Field Calibration Correction:

Minimum:	-99.9%
Maximum:	+99.9%

### Readout Totals:

Minimum Display:	0.01
Maximum Display:	999,999 (x100)

### Temperatures:

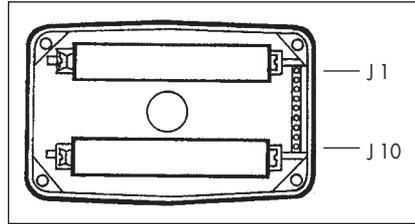
Operational:	+0° to +140° F (-18° to +60° C)
Storage:	-40° to +158° F (-40° to +70° C)

If wider operating temperature ranges are desired, reference information on EDM Remote Kits.

### Power:

Internal Power Supply:	2 Lithium Batteries at 3 volts each
Battery Life:	5 years
Optional External Power Module:	7-30 VDC

## Computer Electronics Terminal Connections



- J-1 Reset**  
Programming interfaces. Not accessible to user.
- J-2 Pulse Signal Output**  
This supplies a high-level amplified open collector signal. Output will withstand a maximum open-circuit voltage of 60 volts DC and a maximum closed-circuit of 100 mA.
- J-4 Pulse Signal Input**  
Requires a sine or square wave with open-circuit voltage of 3-30 volts P-P, a maximum rise/fall rate of 0.01 V/ $\mu$  second and a maximum frequency of 750 Hz.
- J-5 Power Input**  
When used with Ground (J1-6), this has reverse polarity protection, but no on-board voltage regulation. Supplied voltage may be 5 volts to 10 volts DC.
- J-6 Ground**
- J-7, 8, 9, 10** Programming interfaces. Not accessible to user.

NOTE: Safety approvals are void if any external connections are made to computer electronics.

## PARTS

The factory, when provided with model number and serial number, can replace your entire Computer Electronics Assembly.

Order replacement kits, parts, and accessories with the part numbers given here.

Part No.	Description
EDM-P113520-1	Battery Replacement Kit

## SERVICE

For warranty consideration, parts, or other service information, please contact your local distributor. If you need further assistance, call the Customer Service Department in Pittsburgh, PA, during normal business hours.

**1-412-788-2830**

To obtain prompt, efficient service, always be prepared with the following information:

1. The model number of your computer electronics.
2. The serial number or manufacturing date code of your computer electronics.
3. Specific information about part numbers and descriptions.

For warranty work always be prepared with your original sales slip or other evidence of purchase date.

## Returning Parts

Please contact the factory before returning any parts. It may be possible to diagnose the trouble and identify needed parts in a telephone call. We can also inform you of any special handling requirements you will need to follow covering the transportation and handling of equipment which has been used to transfer hazardous or flammable liquids.

## ⚠ CAUTION

**Do not return computer electronics or meters without specific authority from the Customer Service Department. Due to strict regulations governing transportation, handling, and disposal of hazardous or flammable liquids, we will not accept computer electronics or meters for rework unless they are completely free of liquid residue.**

## ⚠ CAUTION

**Meters not flushed before shipment can be refused and returned to the sender.**

## WEEE DIRECTIVE

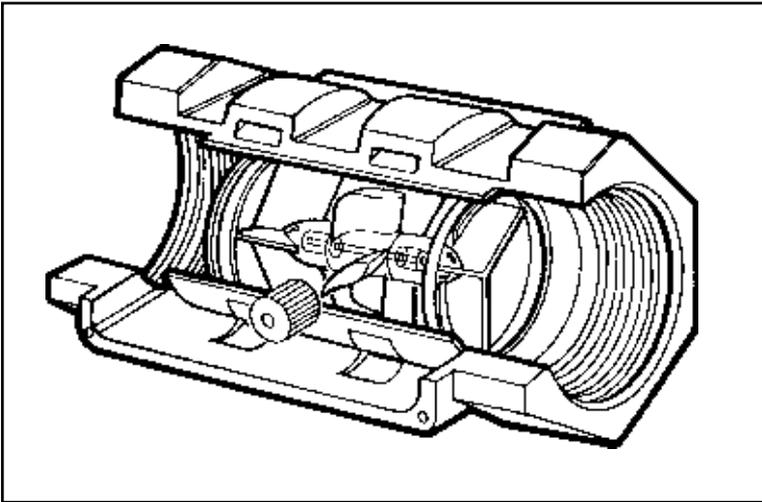


The Waste Electrical and Electronic Equipment (WEEE) directive (2002/96/EC) was approved by the European Parliament and the Council of the European Union in 2003. This symbol indicates that this product contains electrical and electronic equipment that may

include batteries, printed circuit boards, liquid crystal displays or other components that may be subject to local disposal regulations at your location. Please understand those regulations and dispose of this product in a responsible manner.

# Industrial Grade **TURBINE HOUSING** Owner's Manual

**Includes Aluminum, Brass and Stainless Steel Housings and  
Stainless Steel Housings with ANSI Flange Connections**



*For FM Approved Units: Look on the Computer Electronics for the FM model number.*



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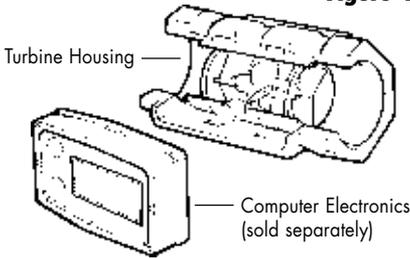
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## GENERAL INFORMATION

This manual will assist you in installing and maintaining your turbine housing. (See Figure 1) Information on computer electronics and accessory modules are contained in other manuals. Please reference those as necessary.

**Figure 1**



For best results, take the time to fully acquaint yourself with all information about all components of your Electronic Digital Metering System prior to installation and use. If you need assistance, contact the distributor from whom you purchased your turbine.

 This symbol is used throughout the manual to call your attention to safety messages.

**Warnings** alert you to the potential for personal injury.

**Cautions** call your attention to practices or procedures which may damage your equipment.

**Notes** give information that can improve efficiency of operations.

It is your responsibility to make sure all operators have access to adequate instructions about safe operating and maintenance procedures.

## Read Me!

For your safety, review the major warnings and cautions below before operating your equipment.

1. This equipment is approved to handle only fluids which are compatible with the housing material. Use only fluids that are compatible with the housing material and the wetted components of your turbine.
2. When measuring flammable liquids, observe precautions against fire or explosion.
3. When handling hazardous liquids, always follow the liquid manufacturer's safety precautions.
4. When working in hazardous environments, always exercise appropriate safety precautions.
5. Always dispose of used cleaning solvents in a safe manner according to the solvent manufacturer's instructions.
6. During turbine removal, liquid may spill. Follow the liquid manufacturer's safety precautions for clean up of minor spills.
7. Do not blow compressed air through the turbine.
8. Do not allow liquids to dry inside the turbine.
9. Handle the rotor carefully. Even small scratches or nicks can affect accuracy.
10. When tightening the turbine, use a wrench only on the wrench flats.
11. For best results, always verify accuracy before use.

## Product Description

These Industrial Meter Turbines are identified by the internal diameter of the inlet and outlet.

- EDM-4\_\_01 - 1/2 inch (Mid Flow)
- EDM-4\_\_02 - 3/4 inch (Mid Flow)
- EDM-4\_\_03 - 1 inch (Mid Flow)
- EDM-4\_\_04 - 1-1/2 inch (High Flow)
- EDM-4\_\_05 - 2 inch (High Flow)

NOTE: See page 6 for complete model number.

Each of these turbines are designed to work with on-board computer electronics and/or with one of several accessory modules that can interface to a wide variety of reporting and collecting devices.

## INSTALLATION

Liquid flows through the turbine housing causing an internal rotor to spin. As the rotor spins, an electrical signal is generated in the pickup coil. The electrical signal provides the output necessary to operate the on-board computer electronics for local indication directly on the turbine or one of several accessory modules that transmit the signal to external equipment.

Upon receipt, examine your meter for visible damage. The turbine is a precision measuring instrument and should be handled as such. Remove the protective plugs and caps for a thorough inspection. If any items are damaged or missing, contact your distributor.

Make sure the turbine model meets your specific needs. Refer to the Specifications Section and confirm the following:

1. The flowrate is within the limits of your model.
2. The liquid is compatible with the turbine's wetted components.
3. The system's pressure does not exceed the turbine's maximum pressure rating.

Information specific to your particular turbine, including serial number, model number, manufacturing date, and K-factor is found on the surface of the turbine.

**SN = Serial Number**, a 6-digit number that identifies this particular turbine.

**MODEL = Model Number** begins with a letter indicating the housing material.

A for Aluminum

B for Brass

S for Stainless Steel

Two digits follow the material code indicating the size.

05 = 1/2 inch      15 = 1-1/2 inch

07 = 3/4 inch      20 = 2 inch

10 = 1 inch

The final letter indicates the type of thread.

F for Flange

N for NPT

I for ISO

**MFG DATE = Manufacturing Date** indicating the week and year of manufacture.

**KF = K-Factor** given in pulses per gallon (PPG).

For your future reference, it might be useful to record this information in the manual in case it becomes unreadable on the turbine.

Turbines are designed to measure flow in only one direction. The direction is indicated by the arrow cast-molded in the turbine outlet. If the opposite direction is desired, and you are using on-board computer electronics, rotate the computer electronics 180 degrees prior to installation.

Flow altering devices such as elbows, valves, and reducers can affect accuracy. The following guidelines are given to enhance accuracy and maximize performance. Distances given here are minimum requirements; double them for desired straight pipe lengths.

Upstream from the turbine, allow a minimum straight pipe length at least 10 times the internal diameter of the turbine. For example, with the 1 inch turbine, there should be 10 inches (25.4cm) of straight pipe immediately upstream. The desired upstream straight pipe length is 20 inches (50.8cm).

Downstream from the turbine, allow a minimum straight pipe length at least 5 times the internal diameter of your turbine. For example, with the 1 inch turbine, there should be 5 inches (12.7cm) of straight pipe immediately downstream. The desired downstream distance is 10 inches (25.4cm).

A typical back pressure of 5 to 50 PSI (0.34 to 3.4 bar) will prevent cavitation. Create back pressure by installing a control valve on the downstream side of the meter at the proper distance detailed above.

Foreign material in the liquid being measured can clog the turbine's rotor and adversely affect accuracy. If this problem is anticipated or experienced, install screens to filter impurities from incoming liquids.

### 1/2 inch, 3/4 inch and 1 inch Turbines

Maximum Particulate Size

Inches: 0.005      Microns: 125

Mesh:      55

Standard Sieve:      125  $\mu$ m

Alternative Sieve:      No. 120

### 1-1/2 inch and 2 inch Turbines

Maximum Particulate Size

Inches: 0.018      Microns: 500

Mesh:      28

Standard Sieve:      500  $\mu$ m

Alternative Sieve:      No. 35

These turbines are tested and calibrated at the factory using state-of-the-art calibration procedures and test equipment.

To ensure accurate measurement, remove all air from the system before use. To purge the system of air:

1. Ensure some back pressure exists on the turbine in the line.
2. Open the discharge valve or nozzle and allow fluid to completely fill the system. Make sure the stream is full and steady.
3. Close the discharge valve or nozzle.
4. Start normal operations.

Each turbine contains a removable back coverplate. Leave the coverplate installed unless accessory modules specify removal.

### Connections

1. To protect against leakage, seal all threads with an appropriate sealing compound. Make sure the sealing compound does not intrude into the flow path.
2. Make sure the arrow on the outlet is pointed in the direction of the flow.
3. Tighten the turbine onto the fittings. Use a wrench only on wrench flats.

NOTE: If connecting to new male threads, burrs and curls can adversely effect accuracy. Correct the problem prior to turbine installation.

It is strongly recommended that accuracy be verified prior to use.

### Flange Connection

Use a gasket between the meter flange and mating flange. Determine the material of the gasket based on the operating conditions and type of fluid.

NOTE: Do not over tighten the flange bolts. This may cause the gasket to be compressed into the flow stream and may decrease the accuracy of the meter.

## MAINTENANCE

### Verify Accuracy

Before use, check the turbine's accuracy and verify calibration.

1. Make sure there is no air in the system.
2. Measure an exact known volume into an accurate container.
3. Verify the volume against the readout or recording equipment.

NOTE: If necessary, use a correction factor to figure final volume.

For best results, accuracy should be verified periodically as part of a routine maintenance schedule.

### Remove the Turbine

## !!! WARNING !!!

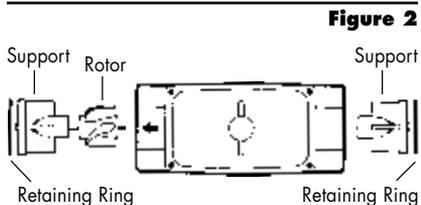
During turbine removal, liquid may spill. Follow the liquid manufacturer's safety precautions for clean up of minor spills.

1. Drain all liquid from the turbine. Wear protective clothing as necessary.
2. Loosen both ends of the turbine. Use a wrench only on the turbine's wrench flats.
3. If the turbine is not immediately installed again, cap lines as necessary.

### Replace Internal Parts

1. Remove the turbine from the system as detailed above.

NOTE: Carefully notice the orientation of all internal parts as they are removed, especially the orientation of the rotor to the flow direction arrow. See Figure 2.



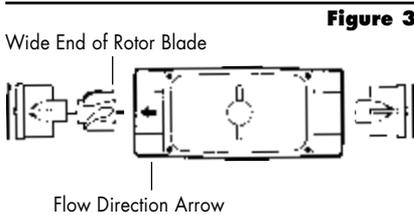
2. Using a small tool such as a screwdriver or awl, gently pry one retaining ring from its groove. Remove the support. If necessary, use needle nose pliers. Little or no force should be required.
  3. Carefully remove the rotor.
- CAUTION:** Handle the rotor carefully. Even small scratches or nicks can affect accuracy.
4. Turn the turbine over and remove the other retaining ring. Remove the other support.
  5. Clean, as detailed below, or discard as necessary.
  6. Replace one support and retaining ring. Parts should drop easily into place with little or no force.
  7. Install the rotor. Make sure the wide end of the rotor's blades faces the flow direction. See Figure 3.

1. Remove the turbine from the system following the directions above.
2. Carefully clean residue off all parts. Remove internal parts as detailed above. Note orientation carefully for correct assembly. Internal parts can be soaked for 10 to 15 minutes in compatible cleaning solutions. Use a soft brush or small probe to *carefully* remove residue from the rotor.

## !!! WARNING !!!

**Follow the liquid manufacturer's instructions for the disposal of contaminated cleaning solvents.**

3. When the rotor turns freely, assemble and install it again following the instructions above.



8. Turn the turbine over and drop the second support into place. Put the final retaining ring into position.
9. Reinstall the turbine, purge the system of air, and verify accuracy before use.

### **Clean the Turbine**

During use, the turbine should be kept full of liquid to ensure that drying does not occur inside the turbine. If drying or caking should occur, the rotor will stick or drag, affecting accuracy. To determine if the rotor is stuck or dragging, gently blow air through the meter and listen for the quiet whirl of the rotor.

**CAUTION:** Never blow compressed air through the meter. It could damage the rotor.

## TROUBLESHOOTING

Symptom	Probable Cause	Solution
Measurement is not accurate.	<ol style="list-style-type: none"> <li>1. Turbine operated below minimum rate.</li> <li>2. Turbine partially clogged with dried liquid.</li> <li>3. Turbine bearings partially clogged with dried liquid.</li> <li>4. Sealant wrapped around rotor.</li> <li>5. Installed too close to fittings.</li> <li>6. Improper connections to recording device.</li> <li>7. Accuracy needs verification.</li> <li>8. Flange bolts too tight, causing gasket to compress into flow stream (Flange Meters only).</li> </ol>	<p>Increase flowrate. See Specifications.</p> <p>Remove turbine. Clean carefully. Make sure rotor spins freely.</p> <p>Remove turbine. Clean carefully. Make sure rotor spins freely.</p> <p>Remove turbine. Clear material from rotor. Make sure rotor spins freely.</p> <p>Install correctly. See Installation Section.</p> <p>Check all electrical connections. Reference appropriate installation instructions.</p> <p>Complete normal accuracy verification procedures. Repeat periodically.</p> <p>Replace gasket with less torque on bolts.</p>

## CATALOG NUMBER CHART

Normal Range GPM Water	Normal Range LPM Water	Fitting Size NPT	Aluminum	Brass	Stainless Steel
1 - 10	3.8 - 37.9	1/2"	EDM-4301	EDM-4701	EDM-4201
2 - 20	7.6 - 75.7	3/4"	EDM-4302	EDM-4702	EDM-4202
5 - 50	18.9 - 190	1"	EDM-4303	EDM-4703	EDM-4203
10 - 100	38 - 380	1-1/2"	EDM-4304	EDM-4704	EDM-4204
20 - 200	76 - 760	12"	EDM-4305	EDM-4705	EDM-4205
Options					
Description					Suffix
Add-on remote mounting kit for displays (See Note 1)					-RD
Add-on pulse frequency transmitter kit (See Note 1)					-PM
Add-on pulse frequency transmitter kit in place of display (See Note 1)					-SC
Add-on 4-20 mA analog transmitter kit (See Note 1)					-WM
ISO threads					-B
Intrinsically safe remote mounting kit for display					-ERD
Intrinsically safe pulse frequency transmitter					-EX
150 lb. ANSI Flange connection for stainless steel flowmeters only (EDM-4203, -04, 05)					-F

NOTE 1: Use of this option invalidates the intrinsic safety rating of the flowmeter.

## SPECIFICATIONS - ALUMINUM

All data on 1/2", 3/4", and 1" turbines determined with 1 centipoise Kermac solvent test fluid at 70°F (21°C). Data on 1-1/2" and 2" turbines is determined with water at 70°F (21°C).

Catalog Number Size	EDM-4301 1/2 in.	EDM-4302 3/4 in.	EDM-4303 1 in.	EDM-4304 1-1/2 in.	EDM-4305 2 in.
Linear Flow Range					
Gallons/minute (GPM)	1-10	2-20	5-50	10-100	20-200
Litres/minute (LPM)	3.8-37.9	7.6-75.7	18.9-190	38-380	76-760
Maximum Flow <sup>1</sup>					
Gallons/minute (GPM)	15	30	75	150	300
Litres/minute (LPM)	56.8	113.6	284	568	1,136
Maximum Pressure Drop in 10:1 Range					
PSIG	8	7.5	5	4	4
bar	0.55	0.5	0.34	0.28	0.28
Frequency Range in Linear Flow Range	45-450 Hz	37-370 Hz	45-475 Hz	35-350 Hz	33-330 Hz
Connections					
NPT or ISO Threads	Yes	Yes	Yes	Yes	Yes
Female	Yes	Yes	Yes	Yes	Yes
Inlet/Outlet Size	1/2 in.	3/4 in.	1 in.	1-1/2 in.	2 in.
Wrench Size:					
Inch	1-1/16 in.	1-5/16 in.	1-5/8 in.	2-3/8 in.	3 in.
Millimeter	27mm	33mm	41mm	60mm	75mm
Weight*					
Pounds	0.6 lbs.	0.7 lbs.	0.8 lbs.	2.0 lbs.	3.1 lbs.
Kilograms	0.8kg	1.0kg	1.1kg	1.8kg	2.9kg

\* Computer electronics add 0.2 lbs. (0.1kg) to total weight.

<sup>1</sup> The meter can operate up to this flowrate without damage. Continuous operation will severely degrade meter life and performance.

## Specifications - Aluminum (cont'd.)

### Performance

Linear Range for 1/2 in.	10:1 @ ±2.0% of reading
Linear Range for 3/4 in. and 1 in.:	10:1 @ ±1.5% of reading
Linear Range for 1-1/2 in. and 2 in.:	10:1 @ ±1.0% of reading
Repeatability:	±0.1%

### Pressure Rating

300 PSIG (21 bar)

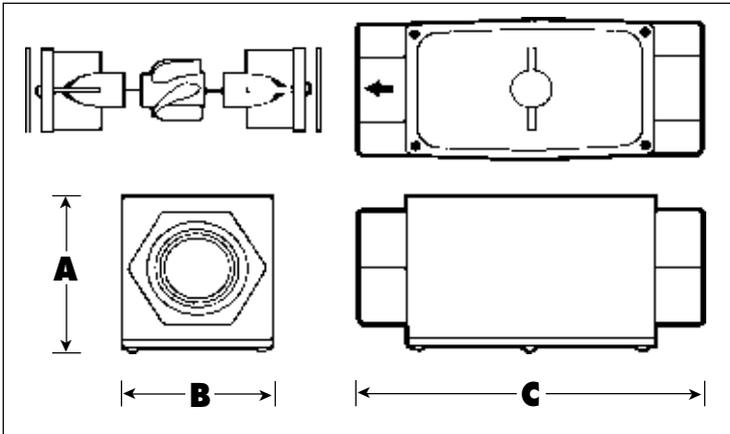
### Wetted Components

Housing:	Aluminum
Journal Bearings:	Ceramic (96% Alumina)
Shaft:	Tungsten Carbide
Rotor and Supports:	PVDF
Retaining Rings:	316 Stainless Steel

### Temperature Range

-40° to +250°F (-40° to +121°C)

These temperatures apply to operations and storage. They are only for the turbine without computer electronics. Final operational temperature range is determined by computer electronics or accessory modules.



## Dimensions

Catalog Number Size	EDM-4301 1/2 in.	EDM-4302 3/4 in.	EDM-4303 1 in.	EDM-4304 1-1/2 in.	EDM-4305 2 in.
<b>A = Height:</b>					
Inches	1.8 in.	2.0 in.	2.2 in.	2.8 in.	3.2 in.
Centimeters	4.6cm	5.1cm	5.6cm	7.1cm	8.2cm
<b>B = Width</b>					
Inches	2.0 in.	2.0 in.	2.0 in.	2.7 in.	3.3 in.
Centimeters	5.1cm	5.1cm	5.1cm	6.9cm	8.4cm
<b>C = Length</b>					
Inches	4.2 in.	4.3 in.	4.5 in.	5.3 in.	6.3 in.
Centimeters	10.7cm	10.9cm	11.4cm	13.5cm	16.0cm

Computer electronics add 0.7 in. (1.8cm) to height of turbine.

## SPECIFICATIONS – Brass

All data on 1/2", 3/4", and 1" turbines determined with 1 centipoise Kermac solvent test fluid at 70°F (21°C). Data on 1-1/2" and 2" turbines is determined with water at 70°F (21°C).

Catalog Number Size	EDM-4701 1/2 in.	EDM-4702 3/4 in.	EDM-4703 1 in.	EDM-4704 1-1/2 in.	EDM-4705 2 in.
Linear Flow Range					
Gallons/minute (GPM)	1-10	2-20	5-50	10-100	20-200
Litres/minute (LPM)	3.8-37.9	7.6-75.7	18.9-190	38-380	76-760
Maximum Flow <sup>1</sup>					
Gallons/minute (GPM)	15	30	75	150	300
Litres/minute (LPM)	56.8	113.6	284	568	1,136
Maximum Pressure Drop in 10:1 Range					
PSIG	8	7.5	5	4	4
bar	0.55	0.5	0.34	0.28	0.28
Frequency Range in Linear Flow Range	45-450 Hz	37-370 Hz	45-475 Hz	35-350 Hz	33-330 Hz
Connections					
NPT or ISO Threads	Yes	Yes	Yes	Yes	Yes
Female	Yes	Yes	Yes	Yes	Yes
Inlet/Outlet Size	1/2 in.	3/4 in.	1 in.	1-1/2 in.	2 in.
Wrench Size:					
Inch	1-1/16 in.	1-5/16 in.	1-5/8 in.	2-3/8 in.	3 in.
Millimeter	27mm	33mm	41mm	60mm	75mm
Weight*					
Pounds	2.0 lbs.	2.3 lbs.	2.7 lbs.	6.0 lbs.	9.6 lbs.
Kilograms	0.9kg	1.0kg	1.2kg	2.7kg	4.3kg

\* Computer electronics add 0.2 lbs. (0.1kg) to total weight.

<sup>1</sup> The meter can operate up to this flowrate without damage. Continuous operation will severely degrade meter life and performance.

## Specifications - Brass (cont'd.)

### Performance

Linear Range for 1/2 in.                      10:1 @ ±2.0% of reading  
 Linear Range for 3/4 in. and 1 in.:      10:1 @ ±1.5% of reading  
 Linear Range for 1-1/2 in. and 2 in.:    10:1 @ ±1.0% of reading  
 Repeatability:                                  ±0.1%

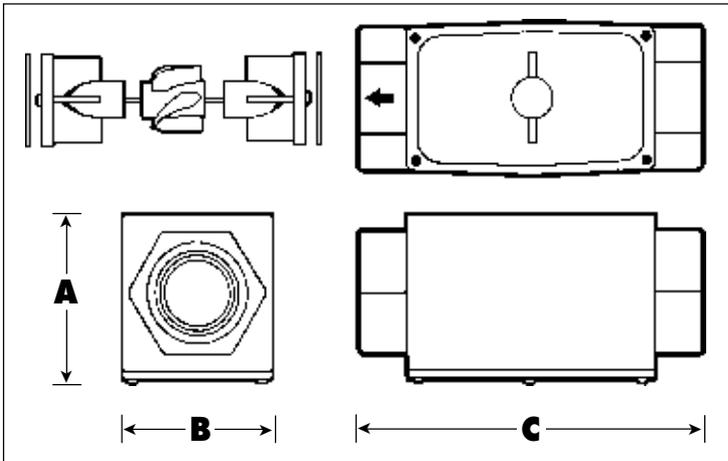
**Pressure Rating**                              300 PSIG (21 bar)

### Wetted Components

Housing:    Brass  
 Journal Bearings:                              Ceramic (96% Alumina)  
 Shaft:    Tungsten Carbide  
 Rotor and Supports:                          PVDF  
 Retaining Rings:                                316 Stainless Steel

**Temperature Range**                        -40° to +250°F (-40° to +121°C)

These temperatures apply to operations and storage. They are only for the turbine without computer electronics. Final operational temperature range is determined by computer electronics or accessory modules.



## Dimensions

Catalog Number Size	EDM-4701 1/2 in.	EDM-4702 3/4 in.	EDM-4703 1 in.	EDM-4704 1-1/2 in.	EDM-4705 2 in.
<b>A = Height:</b>					
Inches	1.8 in.	2.0 in.	2.2 in.	2.8 in.	3.2 in.
Centimeters	4.6cm	5.1cm	5.6cm	7.1cm	8.2cm
<b>B = Width</b>					
Inches	2.0 in.	2.0 in.	2.0 in.	2.7 in.	3.3 in.
Centimeters	5.1cm	5.1cm	5.1cm	6.9cm	8.4cm
<b>C = Length</b>					
Inches	4.2 in.	4.3 in.	4.5 in.	5.3 in.	6.3 in.
Centimeters	10.7cm	10.9cm	11.4cm	13.5cm	16.0cm

Computer electronics add 0.7 in. (1.8cm) to height of turbine.

## SPECIFICATIONS - Stainless Steel

All data on 1/2", 3/4" and 1" turbines determined with 1 centipoise stoddard solvent test fluid at 70°F (21°C). Data on 1-1/2" and 2" turbines is determined with water at 70°F (21°C).

Catalog Number Size	EDM-4201 1/2 in.	EDM-4202 3/4 in.	EDM-4203 1 in.	EDM-4204 1-1/2 in.	EDM-4205 2 in.
Linear Flow Range					
Gallons/minute (GPM)	1-10	2-20	5-50	10-100	20-200
Liters/minute (LPM)	3.8-37.9	7.6-75.7	18.9-190	38-380	76-760
Maximum Flow <sup>1</sup>					
Gallons/minute (GPM)	15	30	75	150	300
Liters/minute (LPM)	56.8	113.6	284	568	1,136
Maximum Pressure Drop in 10:1 Range					
PSIG	8	7.5	5	4	4
bar	0.55	0.5	0.34	0.28	0.28
Frequency Range in Linear Flow Range	45-450 Hz	37-370 Hz	45-475 Hz	35-350 Hz	33-330 Hz
Connections					
NPT or ISO Threads	Yes	Yes	Yes	Yes	Yes
Female	Yes	Yes	Yes	Yes	Yes
Inlet/Outlet Size	1/2 in.	3/4 in.	1 in.	1-1/2 in.	2 in.
Wrench Size:					
Inch	1-1/16 in.	1-5/16 in.	1-5/8 in.	2-3/8 in.	3 in.
Millimeter	27mm	33mm	41mm	60mm	75mm
Weight*					
Pounds	1.8 lbs.	2.0 lbs.	2.4 lbs.	4.0 lbs.	6.3 lbs.
Kilograms	0.8kg	1.0kg	1.1kg	1.8kg	2.9kg

\* Computer electronics add 0.2 lbs. (0.1kg) to total weight.

<sup>1</sup> The meter can operate up to this flowrate without damage. Continuous operation will severely degrade meter life and performance.

## Specifications - Stainless Steel (cont'd.)

### Performance

Linear Range for 1/2 in.	10:1 @ ±2.0% of reading
Linear Range for 3/4 in. and 1 in.:	10:1 @ ±1.5% of reading
Linear Range for 1-1/2 in. and 2 in.:	10:1 @ ±1.0% of reading
Repeatability:	±0.1%

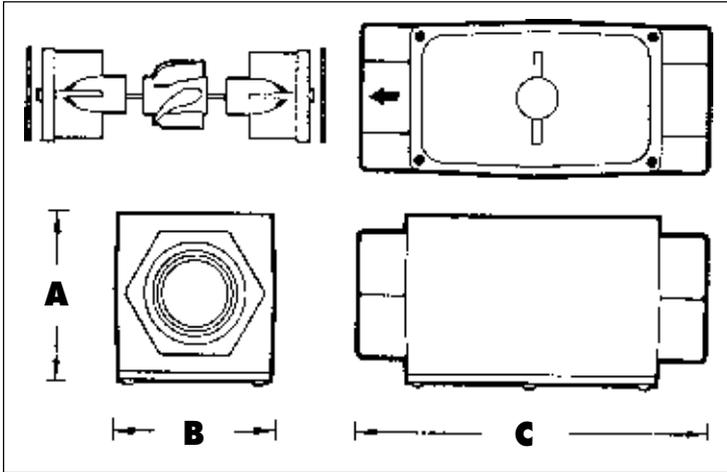
**Pressure Rating** 1,500 PSIG (103 bar)

### Wetted Components

Housing:	316 Stainless Steel
Journal Bearings:	Ceramic (96% Alumina)
Shaft:	Tungsten Carbide
Rotor and Supports:	PVDF
Retaining Rings:	316 Stainless Steel

**Temperature Range** -40° to +250°F (-40° to +121°C)

These temperatures apply to operations and storage. They are only for the turbine without computer electronics. Final operational temperature range is determined by computer electronics or accessory modules.



## Dimensions

Catalog Number Size	EDM-4201 1/2 in.	EDM-4202 3/4 in.	EDM-4203 1 in.	EDM-4204 1-1/2 in.	EDM-4205 2 in.
<b>A = Height:</b>					
Inches	1.8 in.	2.0 in.	2.2 in.	2.8 in.	3.2 in.
Centimeters	4.6cm	5.1cm	5.6cm	7.1cm	8.2cm
<b>B = Width</b>					
Inches	2.0 in.	2.0 in.	2.0 in.	2.7 in.	3.3 in.
Centimeters	5.1cm	5.1cm	5.1cm	6.9cm	8.4cm
<b>C = Length</b>					
Inches	4.2 in.	4.3 in.	4.5 in.	5.3 in.	6.3 in.
Centimeters	10.7cm	10.9cm	11.4cm	13.5cm	16.0cm

Computer electronics add 0.7 in. (1.8cm) to height of turbine.

## SPECIFICATIONS - Flange Fittings

All data on 1" turbine determined with 1 centipoise stoddard solvent test fluid at 70°F (21°C).  
Data on 1-1/2" and 2" turbines is determined with water at 70°F (21°C).

<b>Catalog Number Size</b>	<b>EDM-4203-F 1 in.</b>	<b>EDM-4204-F 1-1/2 in.</b>	<b>EDM-4205-F 2 in.</b>
Linear Flow Range			
Gallons/minute (GPM)	5-50	10-100	20-200
Litres/minute (LPM)	18.9-190	38-380	76-760
Maximum Flow <sup>1</sup>			
Gallons/minute (GPM)	75	150	300
Litres/minute (LPM)	284	568	1,136
Maximum Pressure Drop in 10:1 Range			
PSIG	5	4	4
bar	0.34	0.28	0.28
Frequency Range in Linear Flow Range	45-475 Hz	35-350 Hz	33-330 Hz
Connections			
ANSI 150 lb. Flange	Yes	Yes	Yes
Bolt Size	1/2 in.	1/2 in.	5/8 in.
Weight*			
Pounds	6.5 lbs.	10.6 lbs.	17.9 lbs.
Kilograms	2.9kg	4.8kg	8.1kg

\* Computer electronics add 0.2 lbs. (0.1kg) to total weight.

<sup>1</sup> The meter can operate up to this flowrate without damage. Continuous operation will severely degrade meter life and performance.

## Specifications - Flange Fittings (cont'd.)

### Performance

Linear Range for 1 in.: 10:1 @ ±1.5% of reading  
 Linear Range for 1-1/2 in. and 2 in.: 10:1 @ ±1.0% of reading  
 Repeatability: ±0.1%

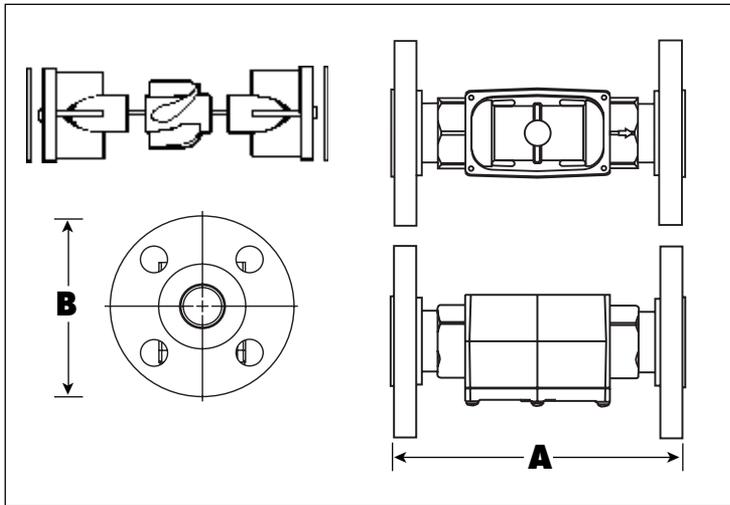
**Pressure Rating** 285 PSI (From -20° to 100°F)

### Wetted Components

Housing: 316 Stainless Steel  
 Journal Bearings: Ceramic (96% Alumina)  
 Shaft: Tungsten Carbide  
 Rotor and Supports: PVDF  
 Retaining Rings: 316 Stainless Steel

**Temperature Range** -40° to +250°F (-40° to +121°C)

These temperatures apply to operations and storage. They are only for the turbine without computer electronics. Final operational temperature range is determined by computer electronics or accessory modules.



## Dimensions

Catalog Number Size	EDM-4203-F 1 in.	EDM-4204-F 1-1/2 in.	EDM-4205-F 2 in.
<b>A = Length:</b>			
Inches	6.75 in.	8.00 in.	9.50 in.
Centimeters	17.14cm	20.32cm	24.13cm
<b>B = Width</b>			
Inches	4.25 in.	5.00 in.	6.00 in.
Centimeters	10.80cm	12.71cm	15.24cm

Computer electronics add 0.7 in. (1.8cm) to height of turbine.

## PARTS

Order Replacement Kits with the part numbers given here.

<b>Kobold Identifier</b>	<b>Part Number</b>	<b>Description</b>
EDM-P	901002-52	O-Ring
EDM-P	125500-1	1/2 inch Rotor/Support Replacement Kit
EDM-P	125500-2	3/4 inch Rotor/Support Replacement Kit
EDM-P	125500-3	1 inch Rotor/Support Replacement Kit
EDM-P	125500-4	1-1/2 inch Rotor/Support Replacement Kit
EDM-P	125500-5	2 inch Rotor/Support Replacement Kit
EDM-P	125504-01	Gasket Kit (1 inch Viton)
EDM-P	125505-01	Gasket Kit (1 inch Neoprene)
EDM-P	125504-02	Gasket Kit (1-1/2 inch Viton)
EDM-P	125505-02	Gasket Kit (1-1/2 inch Neoprene)
EDM-P	125504-03	Gasket Kit (2 inch Viton)
EDM-P	125505-03	Gasket Kit (2 inch Neoprene)
EDM-P	904005-20	One 1/2 inch Retaining Ring
EDM-P	904005-21	One 3/4 inch Retaining Ring
EDM-P	904005-22	One 1 inch Retaining Ring
EDM-P	904005-23	One 1-1/2 inch Retaining Ring
EDM-P	904005-24	One 2 inch Retaining Ring

## SERVICE

For warranty consideration, parts, or other service information, please contact your local distributor. If you need further assistance, contact the Kobold Instruments Customer Service Department during normal business hours.

**Fax: 412-788-4890**

To obtain prompt, efficient service, always be prepared with the following information:

1. The model number of your turbine.
2. The serial number or manufacturing date code of your turbine.
3. Specific information about part numbers and descriptions.

For warranty work always be prepared with your original sales slip or other evidence of purchase date.

## Returning Parts

Please contact the factory before returning any parts. It may be possible to diagnose the trouble and identify needed parts in a telephone call. The factory can also inform you of any special handling requirements you will need to follow covering the transportation and handling of equipment which has been used to transfer hazardous or flammable liquids.

**CAUTION:** Do not return turbines without specific authority from the Customer Service Department. Due to strict regulations governing transportation, handling, and disposal of hazardous or flammable liquids, the factory will not accept turbines for rework unless they are completely free of liquid residue.

**CAUTION:** Turbines not flushed before shipment can be refused and returned to the sender.



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